

Innovation for Our Energy Future



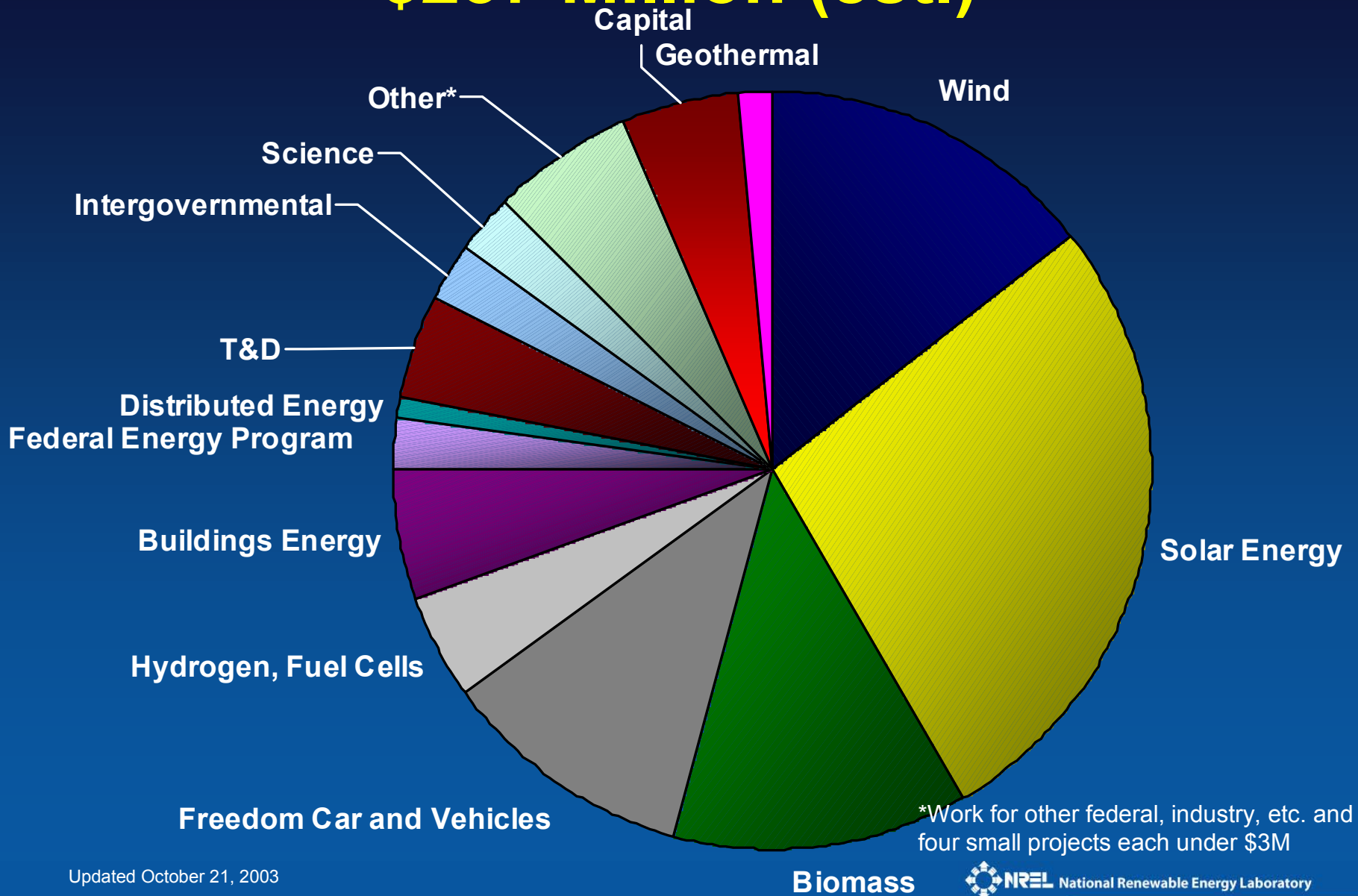
National Renewable Energy Laboratory

- ***World leader*** in Renewable Energy and Energy Efficiency technologies
- Only US National Laboratory ***dedicated*** to renewable energy and energy efficiency
- Research spans fundamental ***science*** to ***technology*** solutions
- ***Collaboration*** with industry, university and international partners is a hallmark
- Research ***linked*** to market opportunities



NREL FY04 Funding by Program

\$237 Million (est.)



Major Technology Thrusts

Supply Side

Wind

Solar

- Photovoltaics
- Concentrating Solar Power
- Solar Buildings

Biomass

- Thermochemical Processes
- Biochemical Processes
- Integrated Systems

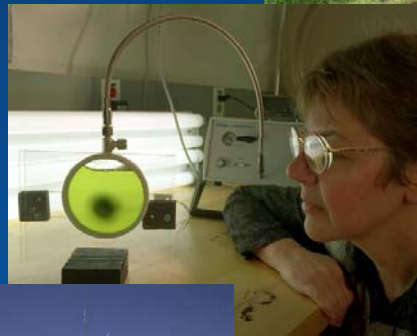
Geothermal

Hydrogen

- Production
- Storage
- Infrastructure & End Use

Distributed Energy

- Distribution & Interconnection
- Thermal Systems
- Superconductivity



Demand Side

Vehicle Technologies

- Fuel Cell/Hybrid Vehicles
- Fuels Utilization

Building Technologies

- Building Efficiency
- Zero Energy Buildings

Energy Management

Advanced Industrial Technologies

Crosscutting

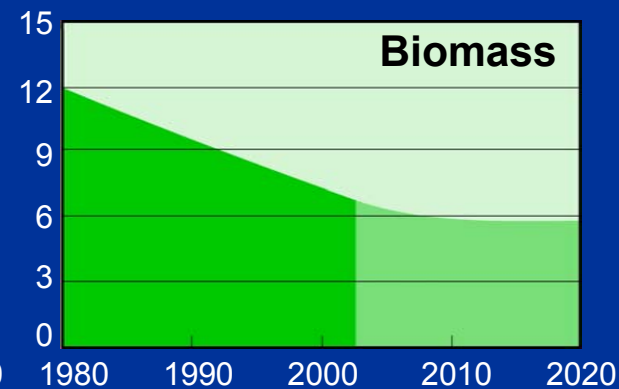
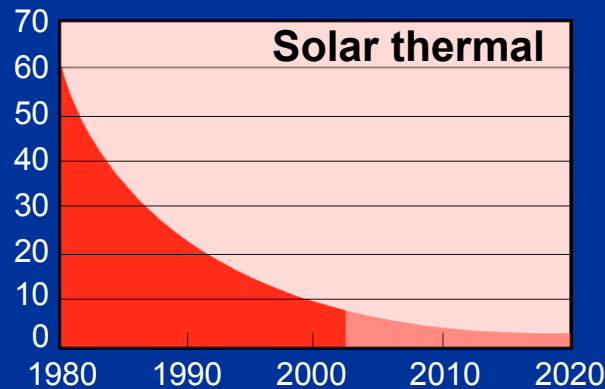
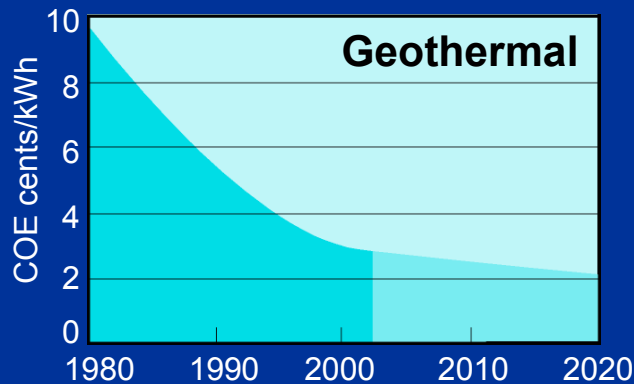
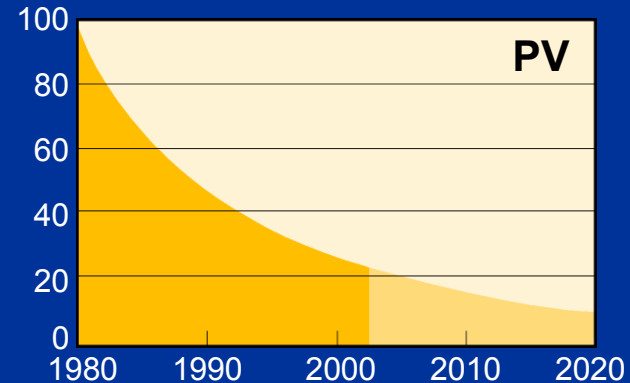
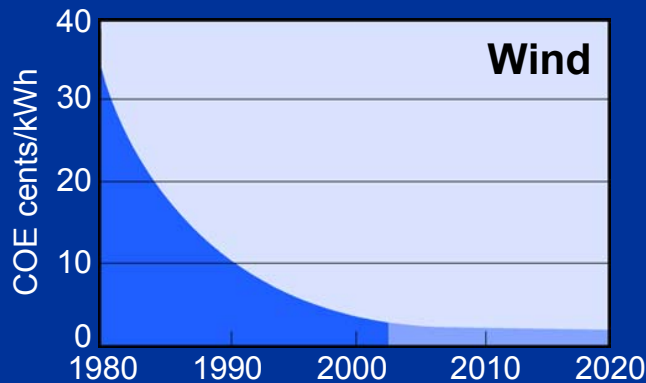
- US and International
- Basic Energy Science
- Techno-Economic Studies
- Education



National Renewable Energy Laboratory

Driving Down Renewable Energy Costs

Levelized cents/kWh in constant \$ (2000)¹



Source: NREL Energy Analysis Office

¹These graphs are reflections of historical cost trends NOT precise annual historical data.

Updated: October 2002

Broadening the Value Proposition

- **Technology Access**
 - World-leading Resources
 - Technology Information
 - Roadmaps, Performance Data
- **Prototyping, Scale-up Engineering, Field Testing**
- **Market Analysis**
 - Techno-Economic and Life Cycle Assessment
- **Start-up / Business Incubation Support**
 - Venture Development, Forums
- **Partnership Creation**
 - Alliance Building
 - Technology and Market Channel Partners
- **Access to Funding / Risk Capital**
- **Emissions Trading / Opportunity Awareness**
- **Connect to Policy Framework and Incentives Access**

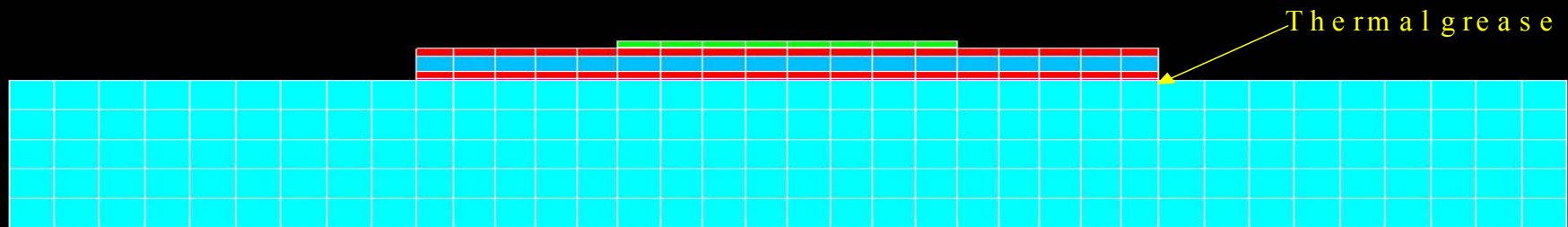


Low Thermal Resistance IGBT Structure

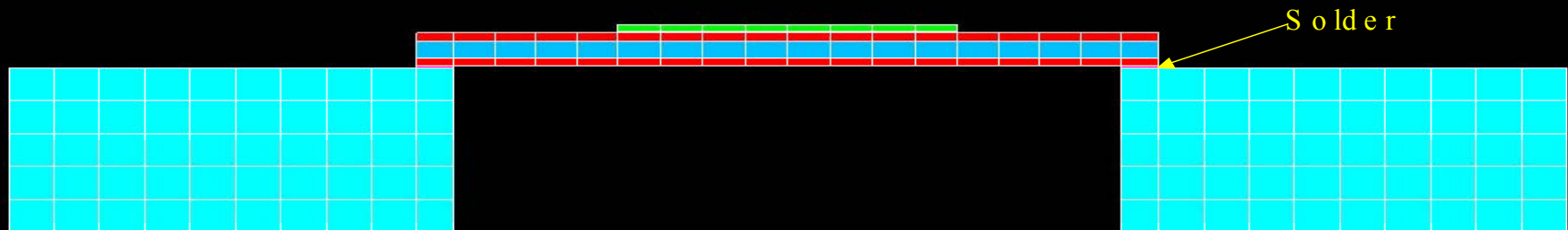
- NREL researchers have developed power semiconductor modules (IGBT) with significantly improved cooling.
- The improvements can help solve the heat dissipation problems caused by higher power, smaller modules.
- They are used in automobiles, hard drives, data storage devices, nearly any electronic product.

Low Thermal Resistance IGBT Structure

Cross Section of IGBT Considered



Case A : Solid Spreader Plate



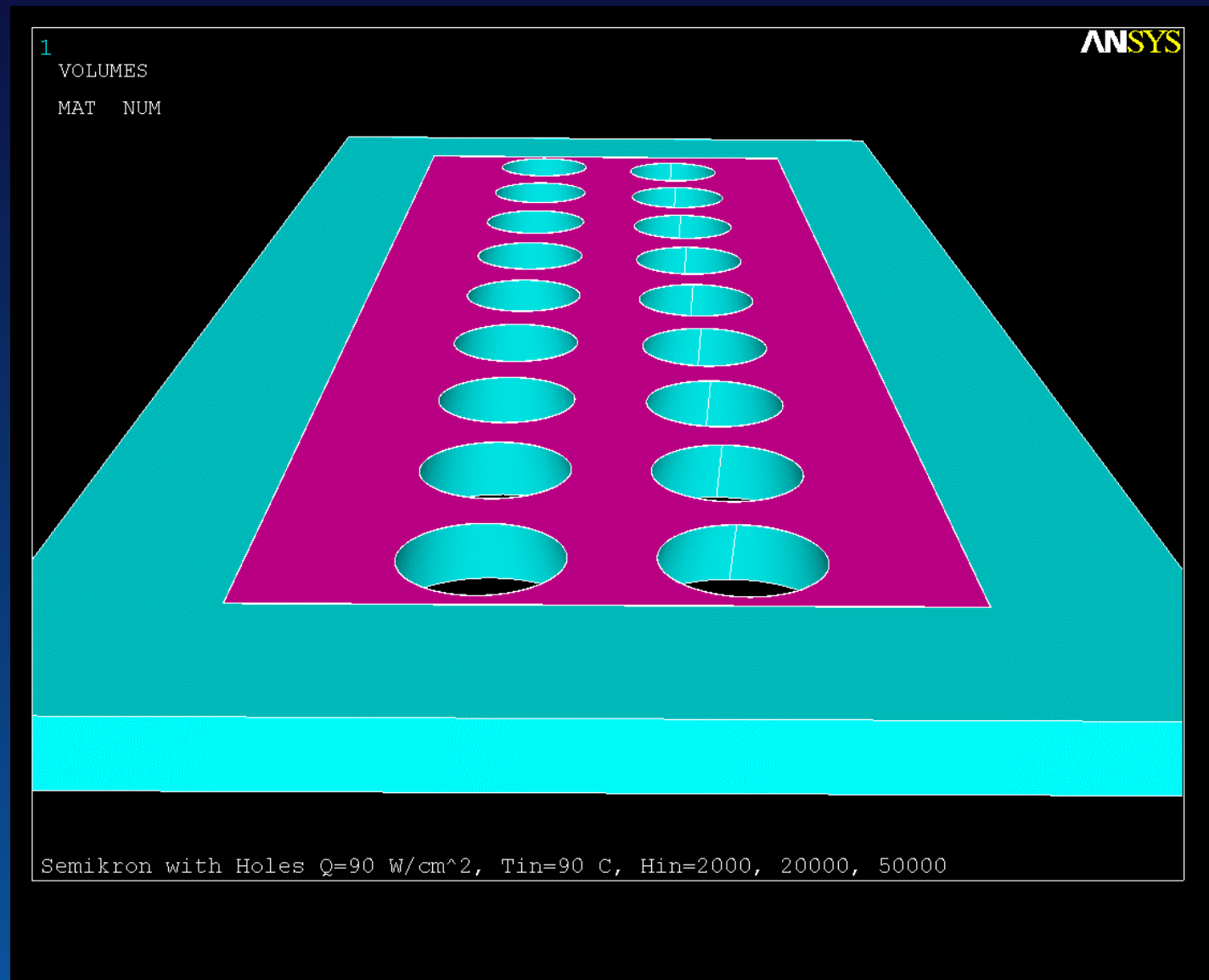
Case B : Spreader Plate with Square Holes

Proposed Low Thermal Resistance IGBT Structure

Two cut
thru hole
sizes were
tested:

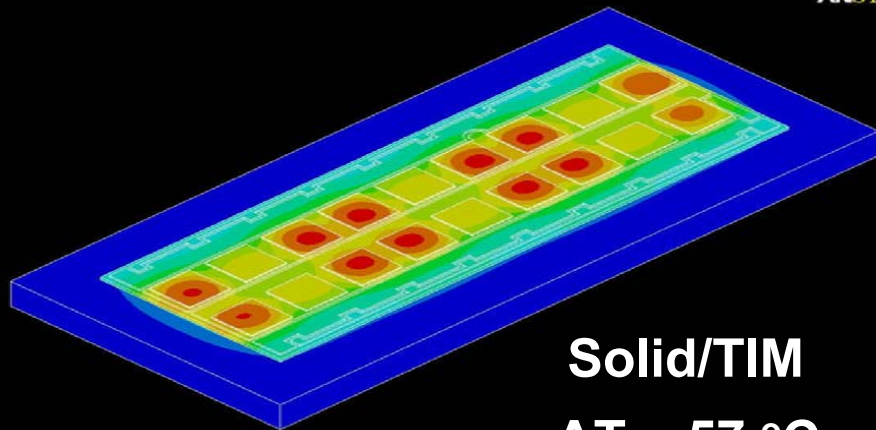
Ø9 & 12

Ø7 & 10



Max Temperature Comparison

ANSYS



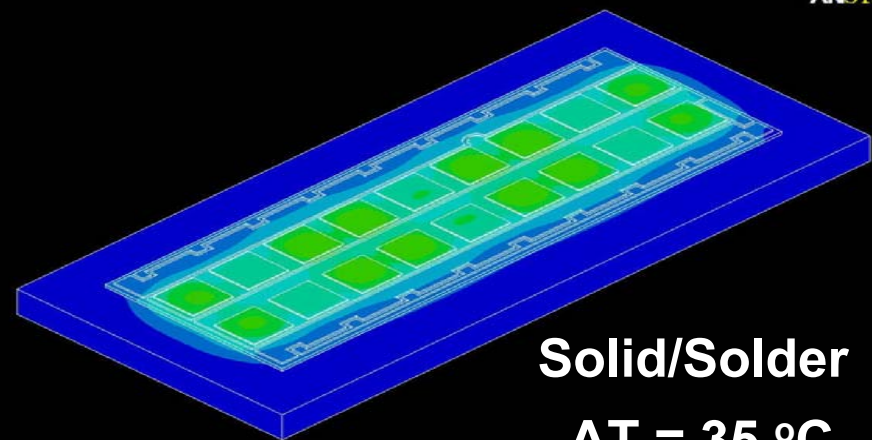
Solid/TIM

$\Delta T = 57^\circ\text{C}$



Solid / Grease

ANSYS



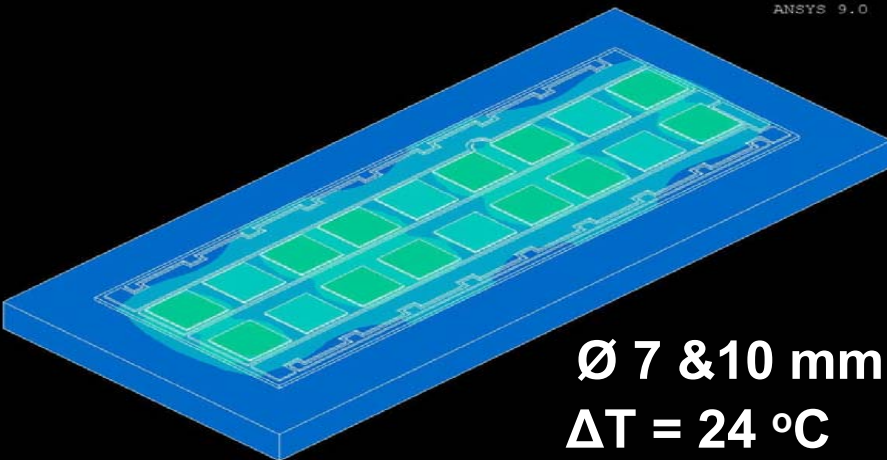
Solid/Solder

$\Delta T = 35^\circ\text{C}$



Solid Plate/Solder Q=90 W/cm², Tin=90 C, Hin=50000

ANSYS 9.0



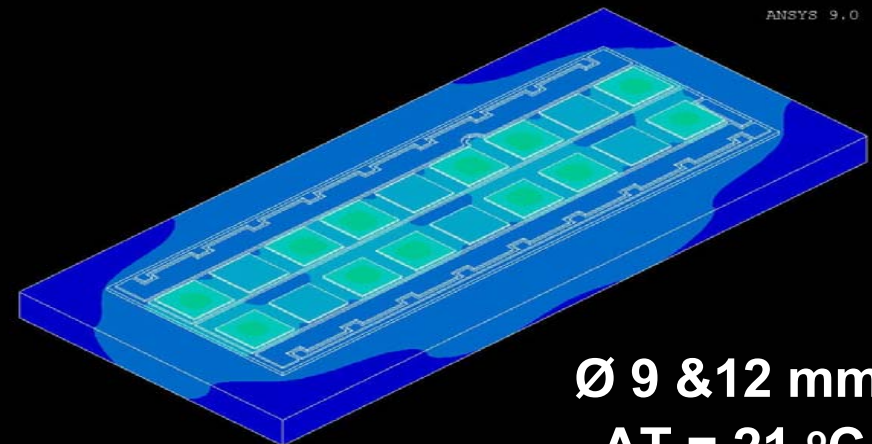
Ø 7 & 10 mm

$\Delta T = 24^\circ\text{C}$



Semikron with Holes (D=7&10 mm) Q=90 W/cm², Tin=90 C, Hin=2000, 20000, 5000

ANSYS 9.0



Ø 9 & 12 mm

$\Delta T = 21^\circ\text{C}$



Semikron 9mm Holes Q=90 W/cm², Tin=90 C, Hin=2000, 20000, 50000

What NREL Can Offer

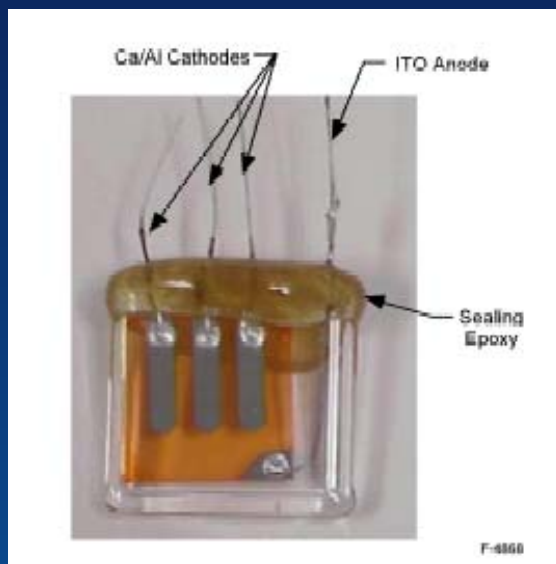
- **Intellectual Property**
- **Facilities and skills**
 - **Modeling capabilities**
 - **Test facilities**
 - **Expertise**
- **Collaborate with Industry**
- **Extensive relationships with the auto industry**
- **Hybrid vehicle technology**

The Value Proposition

- **Flexible design approach**
- **Large, rapidly growing markets, multiple applications**
 - **Transportation**
 - **Hard drives**
 - **Data storage**
 - **Electronic products**
- **An area of continuing research**
- **Leveraging NREL resources**
 - **Our people**
 - **Our expertise**
 - **Facilities**
 - **Industry relationships.**

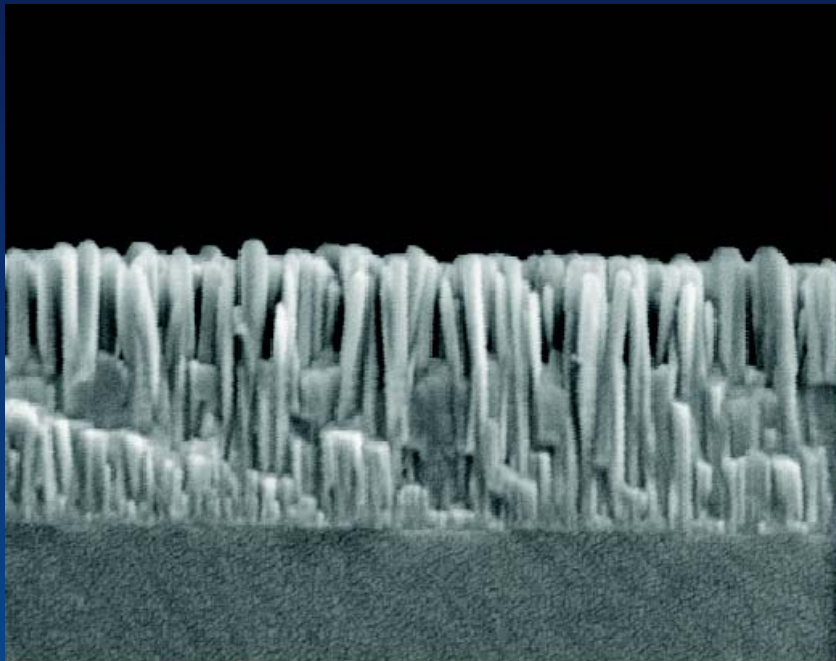
NREL Nanoceramic Nanofibers

A Platform Technology



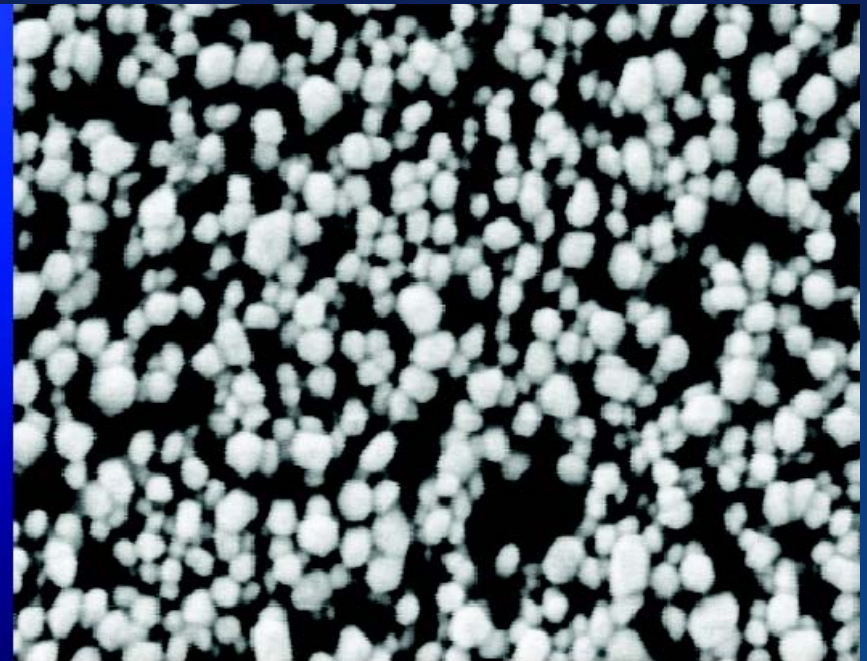
Nanoceramic Nanofibers

AlO(OH) nanofibers - R&D100 award winner



RP015b

500nm 60000X

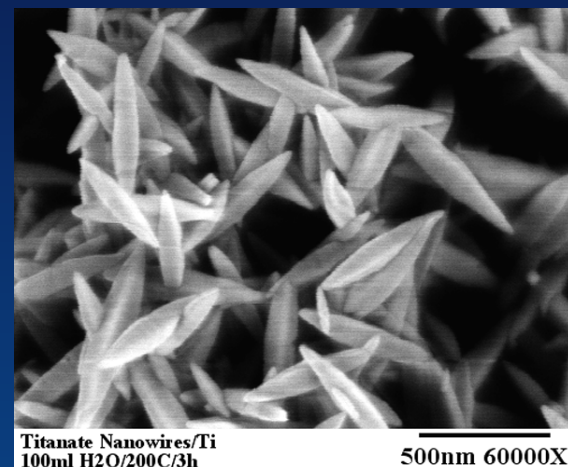
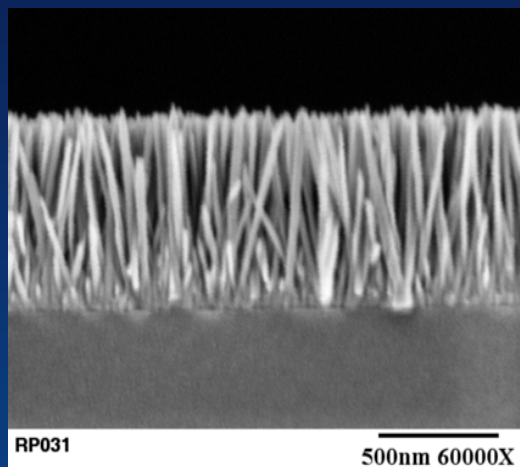
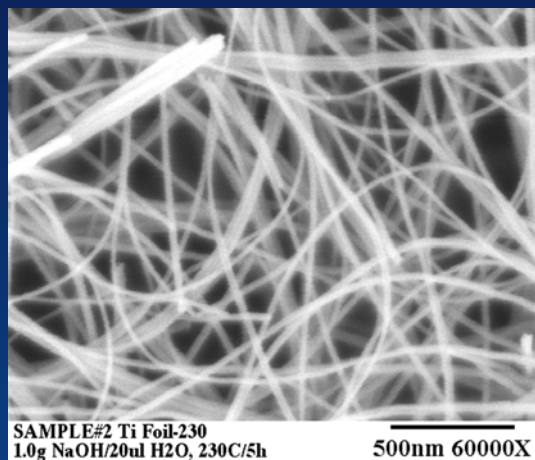


RP015b

200nm 80000X

Multiple Substrates and Configurations

A variety of substrates can be used to produce a multitude of products with different morphologies and properties



**Sodium titanate
nanowires**

ZnO “nanocarpet”

TiO₂ nanorods

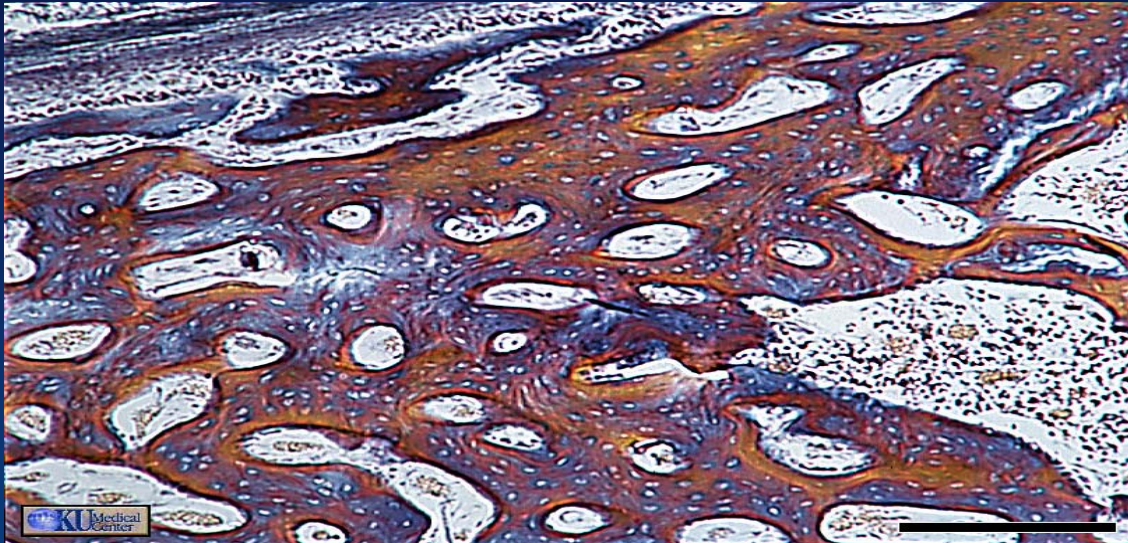
Worldwide Water Filtration Market



\$Million-\$Billion Market

Biotechnology Applications

Scaffold for Bone Cell Growth

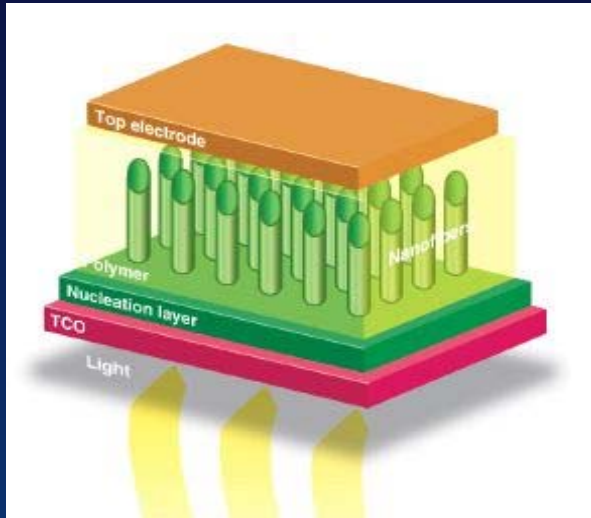


Solid Support for Catalysts

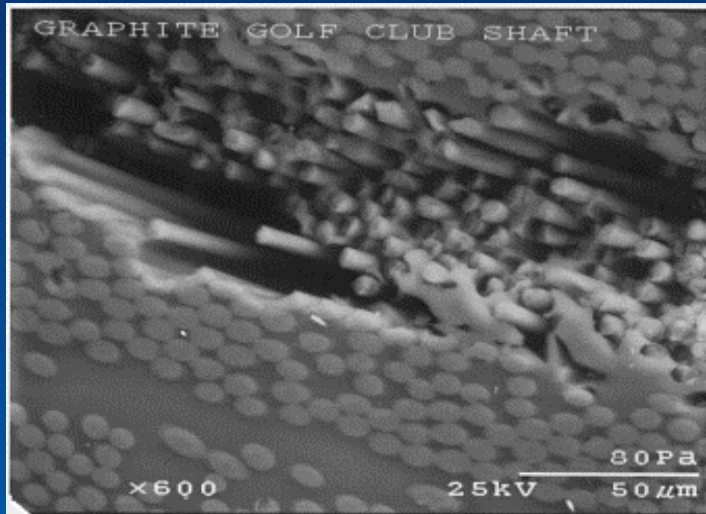
(Nanofibers on macrofibers)

Separation/ Purification Media

Composite Applications



Solar Cell Market = \$3-\$3.5 Billion
35% annual growth

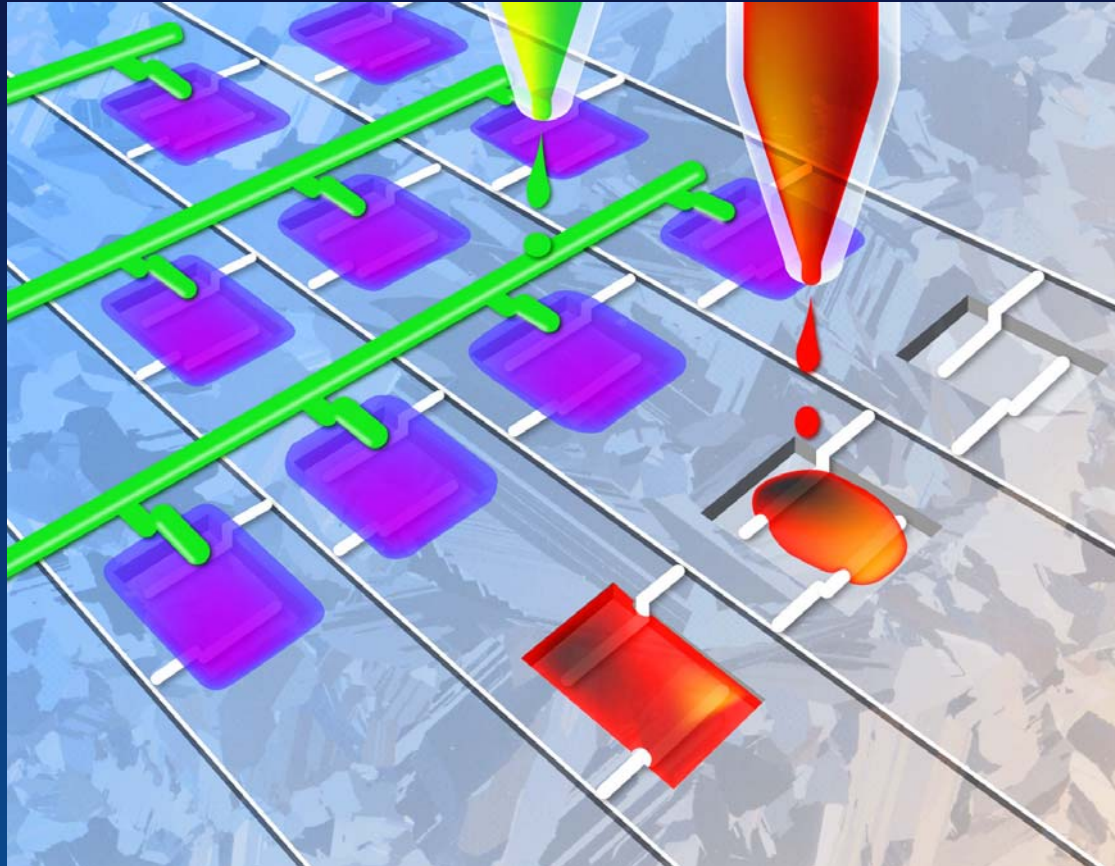


Structural Composites
\$Billion Worldwide Market

Value Proposition

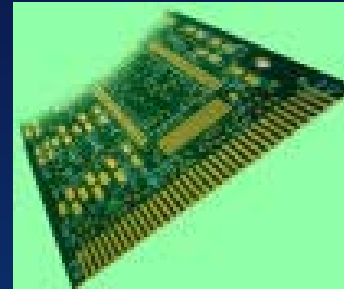
- Platform technology, multiple applications
 - Filtration
 - PV
 - Biotech
 - Composite materials
- Inexpensive to make
- Scaleable manufacturing
- Low capital investment
- Water Filtration on the market with in two years
- Tailored to meet specific applications
- Markets are large and rapidly growing
 - PV market growing at 35%/yr

Inkjet Printing for Electronic Circuits



Applications for Inkjet-Printed Metal Conductors (Ag,Cu)

PV



Printed Circuit Boards

Displays and Touch Screens



Flexible Electronics

Inkjet Printing Vs The Competition

Cheaper – Faster - Better

- **Lower Capital Investment for Processing**
- **Lower Processing costs, materials waste**
- **Green technology, no photolithography**
- **Platform Technology - Dramatic Application and Material Flexibility**
- **Fast /easy prototyping capability**

**Inkjet-Printing as a Direct-Write
Deposition Approach: A new Paradigm**

Solar Cell Market

- **Market Dynamics**

- 35% annual growth

- \$.10/watt for metalization → 60% savings

- **In 2008 savings could be about \$180M (market for metallization will be \$300M+) for Si Solar cells**

- Thinner Si solar cells will require non-contact (Inkjet) technology

- **Inkjet will play an increasingly larger role in next generation solar cells (e.g. CdTe, CIS, and organic)**

Most solar cells use Si and the screen process now

Organic Light Emitting Diode Macro Market Information

- OLED market to grow from \$91M.(02), \$215M (03), to \$3.1B(07) – Gale and UDC market analysis
- New Markets being created at an accelerated pace

Packaging

Flat Panels

RFID tags

Organic Solar
Cells

Cell Phones

Luggage Tags

Computerized
Clothing

NREL Achievements with inkjet printed Materials and Devices:

- Ag grids for Si solar cells
- Ag grids on glass for displays
- Cu grids on glass, Printed Circuit Board, metal
- Transparent Conducting Oxides: ITO, SnO, ZnO, combinatorial libraries of In-Zn-O
- High dielectric constant oxides: BaSrTiO₃
- Ferroelectric capacitors: dielectric+metal contacts
 - Tunable antennas

Cu – is a major
Opportunity vs
AL

The Opportunity: The Deal and Value Proposition

- Platform technology
- Faster, Cheaper, Better than current technologies
- License(s) on inks and processes that enable a broad spectrum of new applications and products
- NREL opto-electronic process and materials expertise and facilities to help industry
 - Incorporate this technology into their products and processes
 - Improve profits and market position

Indoor Air Quality (IAQ) Sector

- Drivers: electric power demand, energy efficiency, indoor comfort and air quality
- Typical Customers: industrial, institutional, commercial, and ultimately residential
- Key Technologies:
dual-use desiccant dehumidifier/air cleaner

The Problem

- The challenges:
 - Fully utilize waste heat from onsite power generation
 - Provide adequate fresh air to buildings with cost-effective humidity and contaminant control
 - Eliminate maintenance issues of wet scrubbers
- Past approaches:
 - Water heating, absorption cooling
 - Electrostatic precipitators, charged filters, plasma filters, HEPA/carbon filters, wet scrubbers



Solutions

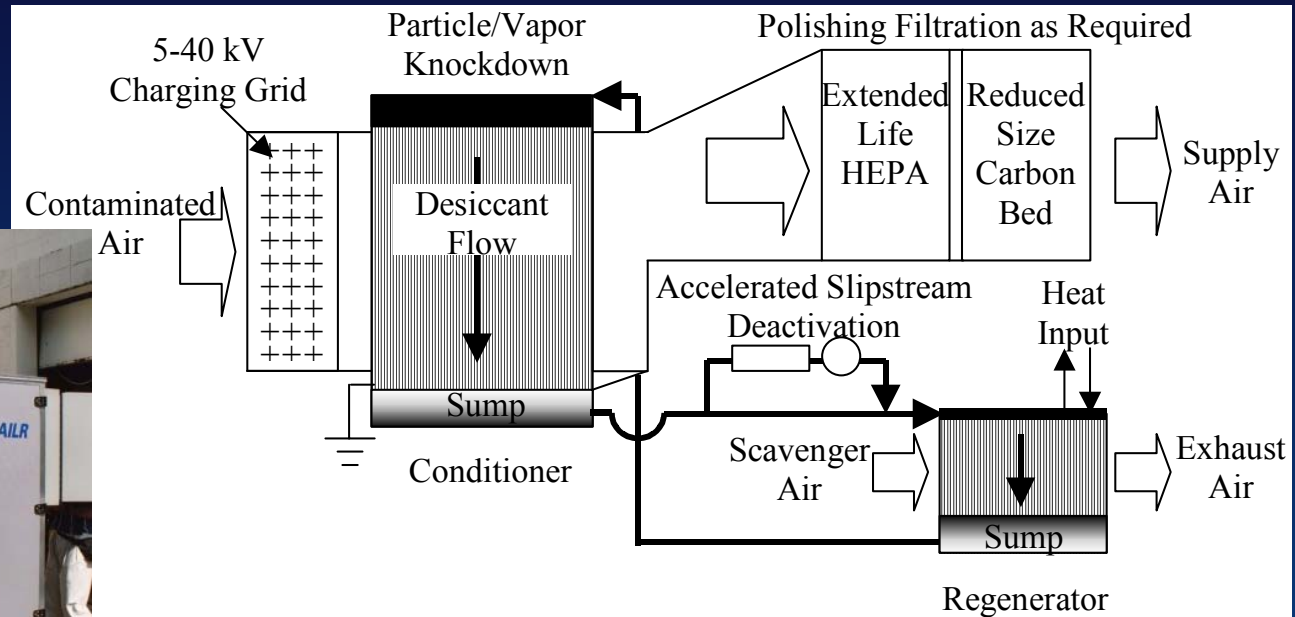
- New approaches: self-cleaning, low-maintenance, thermally regenerated liquid desiccant air conditioner
- Benefits of this technology:
 - Double the fuel/emissions efficiency of onsite power
 - Enable enhanced ventilation rates while efficiently controlling humidity and contaminants
 - Regenerative allergen/VOC removal at a fraction of the energy, maintenance, and first cost of HEPA/carbon

The Liquid Desiccant Approach

- Provides continuous benefits of cooling, humidity control, and VOC/allergen control
- Cost-effective and durable HVAC technology
- Patented low-maintenance, zero-entrainment commercial conditioner
- Excellent for all waste heat applications
 - Low temperature regeneration – engine coolant, PEM fuel cells
 - Distributed conditioning – centralized regeneration
- Self-cleaning aerosol and particulate air filter capability with biocidal and VOC deactivation potential
- Proven superior in size, cost, maintenance, and efficiency



Liquid Desiccant Technology



The Value Proposition

- **Smaller and lighter: 2,000lb vs. 6,000lb**
- **Lower electric demand: 0.2 kW vs. 1.1 kW per ton**
- **Provides humidity control and avoids wasteful reheat**
- **Low maintenance, Homeland Security applications**

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Research, Facilities, Programs, Publications, Mission,
and most importantly our People

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The U.S. Department of Energy's
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Industry Partner of Choice
Building A Clean Energy Future



